

EVOLVE MULTI 400 PULSE



5 YEAR
WARRANTY

Packed full of revolutionary technologies, futureproof your workshop or worksite with our professional EVOLVE MULTI 400 PULSE.

Key Features

- Complete with single and double pulse MIG programs
- Get a full range of additional modular accessories, including AC/DC TIG & Separate Wire Feeder unit
- Comes packaged with a water cooler and trolley

Package Contents

- EVOLVE MULTI 400 PULSE Power Source
- EVOLVE Water Cooler Module
- EVOLVE Trolley
- 3m M580W Water-Cooled MIG Torch
- 4m 500A Earth Clamp & Lead
- Argon Regulator
- 1.8m Quick-Connect Gas Hose
- 2 x 1.0-1.2mm U Groove Rollers
- 2 x 1.2-1.6mm U Groove Rollers
- 2 x 0.9-1.2mm V Groove Roller
- 2 x 1.2-1.6mm V Groove Roller
- M580W Consumable Kit

Specifications

SKU	U11119
Primary Input Voltage	240V Single-Phase / 415V Three-Phase
Supply Plug	Unplugged (32A Recommended)
Open Circuit Voltage - OCV (V)	70
Protection Class	IP23S
Insulation Class	H
Minimum Generator (kVA)	13 (240V Single-Phase) / 23 (415V Three-Phase)
Standard	AS 60974.1
MIG Duty Cycle @ 40°C	240V Single-Phase: 20% @ 250A, 60% @ 144A, 100% @ 112A 415V Three-Phase: 60% @ 400A, 100% @ 310A
MMA Duty Cycle @ 40°C	240V Single-Phase: 20% @ 225A, 60% @ 130A, 100% @ 100A 415V Three-Phase: 60% @ 400A, 100% @ 310A
Driver Rollers	2 x 30/22 (See page 216 for the full range)
Dimensions (mm)	842x302x395
Weight (kg)	85

