

KUM345

PRIMARY INPUT VOLTAGE
WELDING CURRENT
VOLTAGE STEPS
DUTY CYCLE 40°C as per AS/NZ60974-1

WELDING VOLTAGE RANGE DC
WIRE SIZE (mm)

DIMENSIONS (mm)
WEIGHT (Kgs)

TORCH OPTIONS:

OPTIONS:

Technical Data

415V 3 Phase
40-335 Amps
30
60% @ 335 Amps
100% @ 260 Amps
16 – 31V
0.6 – 1.2mm Ferrous
0.9 – 1.6mm Aluminium
0.6 – 1.2mm Stainless Steel
0.8 – 1.6mm Flux cored
870 x 940 x 550mm
140 Kgs
SB36 4 Metre / 5 Metre
ARB 400 / 12ft / 15ft
TWC 4 / 12ft / 15ft
Amp-Volt Meter
Part No: AVOPTION



KUM345SWF

PRIMARY INPUT VOLTAGE
WELDING CURRENT
VOLTAGE STEPS
DUTY CYCLE 40°C as per AS/NZ60974-1

WELDING VOLTAGE RANGE DC
WIRE SIZE (mm)

DIMENSIONS (mm)
WEIGHT (Kgs)

TORCH OPTIONS:

OPTIONS:

Technical Data

415V 3 Phase
40-335 Amps
30
60% @ 335 Amps
100% @ 260 Amps
16 – 31V
0.6 – 1.2mm Ferrous
0.9 – 1.6mm Aluminium
0.6 – 1.2mm Stainless Steel
0.8 – 1.6mm Flux cored
1270 x 920 x 460mm
164 Kgs
SB36 4 Metre / 5 Metre
ARB 400 / 12ft / 15ft
TWC 4 / 12ft / 15ft
Amp-Volt Meter
Part No: AVOPTION



Overview

The UNIMIG 345 is a powerful welder with a great duty cycle, and is ideal for use in medium to heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability, the UNIMIG 345 is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding. The 345 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with fully covered 10 Metre interconnecting cables, a swivel turntable for the wire feed unit and wheels for increased maneuverability.

MACHINE PACKAGE: KUM345

Standard Package includes: KUM345 Machine, SB36 MIG Torch x 4m, Earth Lead & Arc Lead 35mm x 4m, UNI-FLAME Twin Gauge Argon Regulator, 2M gas hose

MACHINE PACKAGE: KUM345SWF

Standard Package includes: KUM345SWF Machine, SB36 MIG Torch x 4m, Earth Lead & Arc Lead 35mm x 10m, UNI-FLAME Twin Gauge Argon Regulator, 2M gas hose

