

VIPER MULTI 185



MIG **LIFT ARC DC TIG** **STICK**

2 YEAR
WARRANTY

Unrivalled on a 10 amp plug, the VIPER MULTI 185 is the perfect multi-process machine for all those home repairs and hobby projects you've got planned.

Key Features

- Spool Gun Compatible
- 3-in-1 Multi-Process Machine
- 10A Plug

Package Contents

- VIPER MULTI 185 Welder
- 4m M15 MIG Torch
- 4m Twist Lock Electrode Holder
- 4m 300 Amp Earth Clamp & Lead
- Twin Gauge Argon Regulator
- 2m Gas Hose Complete with Fittings
- Operating Manual
- 0.8-0.9mm V Groove Roller
- 0.8-0.9mm F Groove Roller
- 0.9-1.0mm U Groove Roller

Specifications

SKU	KUMJRV185
Primary Input Voltage	240V Single-Phase
Supply Plug	10 AMP
Open Circuit Voltage - OCV (V)	62
Protection Class	IP21S
Insulation Class	F
Minimum Generator (kVA)	10
Standard	AS 60974.6
MIG Duty Cycle @ 40°C	10% @ 185A, 60% @ 73A, 100% @ 57A
TIG Duty Cycle @ 40°C	10% @ 160A, 60% @ 65A, 100% @ 51A
MMA Cycle @ 40°C	10% @ 160A, 60% @ 65A, 100% @ 51A
Driver Rollers	30/22 (See page 210 for the full range)
Dimensions (mm)	553x214x388
Weight (kg)	12.0
Package Dimensions (cm)	60x34x45.5
Package Weight (kg)	22.2



For the full list of M15 MIG Torch consumables, see page 92