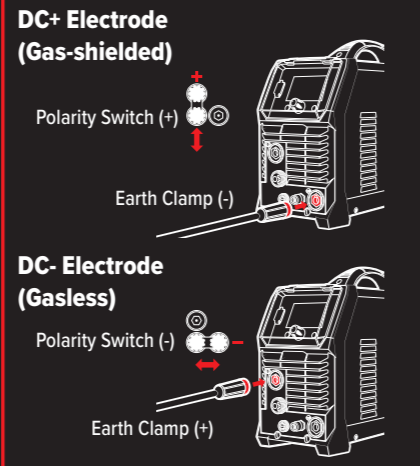
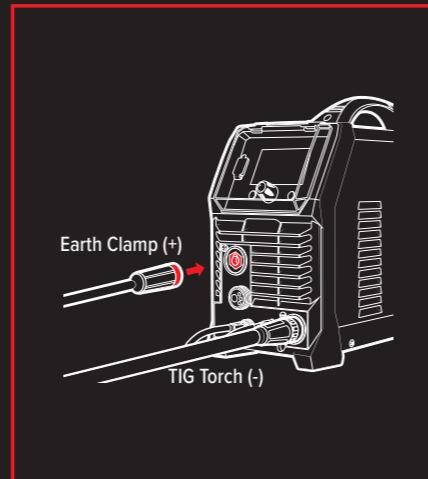


Wire Type	Wire Size	Material Thickness	0.8mm	0.9mm	1mm	1.2mm	1.6mm	2mm	2.5mm	3mm	4mm	5mm	6mm	8mm	
Mild Steel Ar / 5-15 CO ₂ (8-12L/min) V Groove Roller	0.6mm <small>(3m MIG Torch Recommended)</small>	VOLTAGE	12.9	13.5	14.3	15	16	17.1	18.1	19.5					
		WIRE SPEED	4.8	5.1	5.3	5.6	6	6.5	7.2	9.6					
	0.8mm	VOLTAGE	14	14.3	14.5	14.8	16.2	17.9	18.6	19.7	20.8	22	23.5	25.6	
		WIRE SPEED	5	5.2	5.4	5.6	6.1	7	7.4	9.7	11	12	13	14.5	
	0.9mm	VOLTAGE	14.1	14.3	14.6	14.8	15.3	16	17.2	18	19.2	20.5	21.7	22.9	
		WIRE SPEED	4.5	4.7	5	5.4	5.8	6.8	7.6	8.6	9.2	9.8	10.8	11.6	
Mild Steel Ar / 15-25 CO ₂ (8-12L/min) V Groove Roller	0.8mm	VOLTAGE	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	
		WIRE SPEED	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	
	0.9mm	VOLTAGE	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	14.3	
		WIRE SPEED	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	
Stainless Steel Ar / 2-5 CO ₂ (8-12L/min) V Groove Roller	0.8mm	VOLTAGE	14	14.2	14.4	14.8	15.3	15.9	16.6	17.4	19.3	20.3	21.7	24.6	
		WIRE SPEED	3.5	3.7	3.9	4.1	4.4	4.8	5.3	5.9	8.5	10.5	11.7	14	
	0.9mm	VOLTAGE	14.4	14.6	15	15.5	16	16.9	18	19	20.2	21.4	23	25	
		WIRE SPEED	3.7	4	4.2	4.4	4.7	5	5.5	6.5	9	10.4	11.6	12.6	
Aluminium Argon (8-12L/min) U Groove	1.0mm	VOLTAGE						16	17	18.2	19	19.7	20.1	21.8	
		WIRE SPEED						9.1	9.8	10	11.4	12.5	13.3	14	
Self-Shielded Flux-Cored (Gasless) F Groove (Knurled)	0.8mm	VOLTAGE						13.2	14	14.5	15.1	15.9	17.3	18.6	
		WIRE SPEED						3.5	4	4.4	4.8	5.9	7	8	
	0.9mm	VOLTAGE						13.9	14.6	15.6	17	18	19.4	21	22.6
		WIRE SPEED						3.7	4.2	4.6	5	5.6	6.1	7.1	8.3

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