

Wire Type	Wire Size	Material Thickness	0.8mm	0.9mm	1mm	1.2mm	1.6mm	2mm	2.5mm	3mm	4mm	5mm	6mm	8mm	10mm
Mild Steel Ar / 5-15 CO ₂ (8-12L/min) V Groove Roller	0.6mm <small>(3m MIG Torch Recommended)</small>	VOLTAGE	13.4	13.6	14.2	14.8	15.9	17.4	18.4	19.2					
		WIRE SPEED	3.7	3.8	4	4.2	4.9	6.4	8.8	10.5					
	0.8mm	VOLTAGE	13.7	14.1	14.2	14.6	15.1	16.3	17	18.1	18.7	19.8	21.5	25.3	
		WIRE SPEED	3.4	3.8	4	4.5	4.7	5.2	5.5	6.4	7.5	9.7	12.2	13.7	
	0.9mm	VOLTAGE		14	14.3	14.5	14.6	15.3	15.8	17	18.8	20.3	22	23.7	
		WIRE SPEED		5.1	5.3	5.4	5.5	5.7	5.8	6	7.6	10	11.5	12.3	
Mild Steel Ar / 15-25 CO ₂ (8-12L/min) V Groove Roller	0.8mm	VOLTAGE	13.6	14.1	14.6	14.8	15.5	16.6	17.1	18.8	20.1	21.8	23.3	25	
		WIRE SPEED	3.3	3.8	4.1	4.3	4.9	5.3	5.4	5.9	7	8.9	12.1	13.8	
	0.9mm	VOLTAGE		14	14.6	14.8	15.2	15.6	16.9	18.1	20	22.3	23.5	24.2	
		WIRE SPEED		3.1	5.6	5.9	6.3	6.5	7.1	7.7	8.7	9.4	10.2	10.8	
	0.8mm	VOLTAGE	13.4	14.2	14.5	15.5	15.8	17.4	18	18.5	19.8	20.7	22		
		WIRE SPEED	3.8	4.3	4.4	4.6	4.7	7.8	8.8	9	11.3	12.2	14		
0.9mm	VOLTAGE	14	14.4	14.7	15	15.6	17.2	18.1	19.2	20.2	21.2	23.7	25.3		
	WIRE SPEED	3.4	3.6	3.8	4	4.3	6	7.3	9	11	11.9	12.9	13.5		
Aluminium Argon (8-12L/min) U Groove	1.0mm	VOLTAGE						14.2	15.7	16.2	16.8	17.8	19.1		
		WIRE SPEED						9.4	10.8	11.3	11.8	12.8	13.8		
Self-Shielded Flux-Cored (Gasless) F Groove (Knurled)	0.8mm	VOLTAGE					11.1	12.5	13.5	15.9	17.3	18.4	19.5		
		WIRE SPEED					3.1	4.5	5.5	6.7	7	8	8.9		
	0.9mm	VOLTAGE					12	13.2	14.3	16.2	17.5	19	20	21	22
		WIRE SPEED					3.7	4.7	5.7	6.9	7.5	8.7	9.2	11.1	12

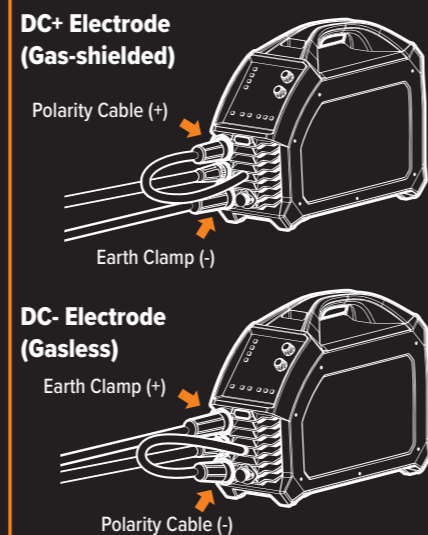
M24 TORCH CONSUMABLES

SKU	Description	QTY
PCTH24	Tip Holder	2
PCGD24	Gas Diffuser	2
PCT0009-06	Contact Tips - Steel 0.6mm	10
PCT0009-08	Contact Tips - Steel 0.8mm	10
PCT0009-09	Contact Tips - Steel 0.9mm	10
PCT0009-10	Contact Tips - Steel 1.0mm	10
PCTAL0009-09	Contact Tips - Aluminium 0.9mm	10
PCTAL0009-10	Contact Tips - Aluminium 1.0mm	10
PGN24CON	Gas Nozzle - Conical	2
PGN24CYL	Gas Nozzle - Cylindrical	2
PGN24TAP	Gas Nozzle - Tapered	2

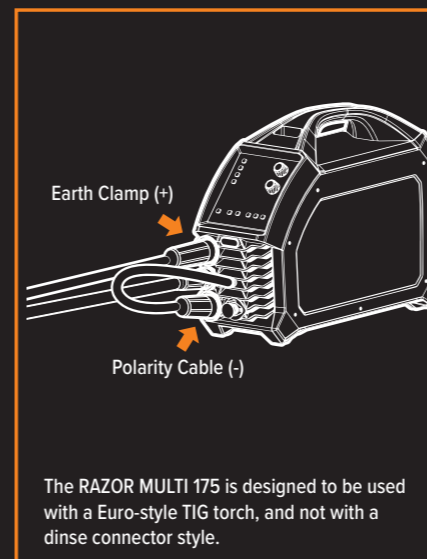
RAZOR MULTI 175 ROLLERS

SKU	Description
0.6-0.8V30/22	Drive Roll V Groove 0.6-0.8mm
0.8-1.0V30/22	Drive Roll V Groove 0.8-1.0mm
0.9-1.2V30/22	Drive Roll V Groove 0.9-1.2mm
1.0-1.2V30/22	Drive Roll V Groove 1.0-1.2mm
0.8-0.9F30/22	Drive Roll Knurled 0.8-0.9mm
0.9-1.2F30/22	Drive Roll Knurled 0.9-1.2mm
0.8-1.0U30/22	Drive Roll U Groove 0.8-1.0mm
0.9-1.0U30/22	Drive Roll U Groove 0.9-1.0mm
0.9-1.2U30/22	Drive Roll U Groove 0.9-1.2mm
1.0-1.2U30/22	Drive Roll U Groove 1.0-1.2mm

MIG POLARITY



TIG POLARITY



MMA POLARITY

