

# RAZOR TIG 220 DC



HIGH-FREQUENCY  
**DC TIG** **STICK**

**3 YEAR**  
WARRANTY

This professional-grade DC TIG welder gives you incredible results from start to finish on every weld.

## Key Features

- Full DC TIG Welding Cycle
- 10A Plug
- Foot Pedal Ready

## Package Contents

- RAZOR TIG 220 DC Welder
- 4m T2 TIG Torch
- 4m Twist Lock Electrode Holder
- 4m 300 Amp Earth Clamp & Lead
- Argon Flowmeter
- 1.8m Quick-Connect Gas Hose
- Operating Manual

## Specifications

|                                |                                    |
|--------------------------------|------------------------------------|
| SKU                            | U12003K                            |
| Primary Input Voltage          | 240V Single-Phase                  |
| Supply Plug                    | 10 AMP                             |
| Open Circuit Voltage - OCV (V) | 68                                 |
| Protection Class               | IP23S                              |
| Insulation Class               | H                                  |
| Minimum Generator (kVA)        | 7                                  |
| Standard                       | AS 60974.1                         |
| TIG Duty Cycle @ 40°C          | 20% @ 220A, 60% @ 127A, 100% @ 98A |
| MMA Duty Cycle @ 40°C          | 20% @ 160A, 60% @ 92A, 100% @ 72A  |
| Dimensions (mm)                | 310x150x460                        |
| Weight (kg)                    | 8.9                                |
| Package Dimensions (cm)        | 53.5x29x38                         |
| Package Weight (kg)            | 14                                 |

