

Connecting the Foot Pedal

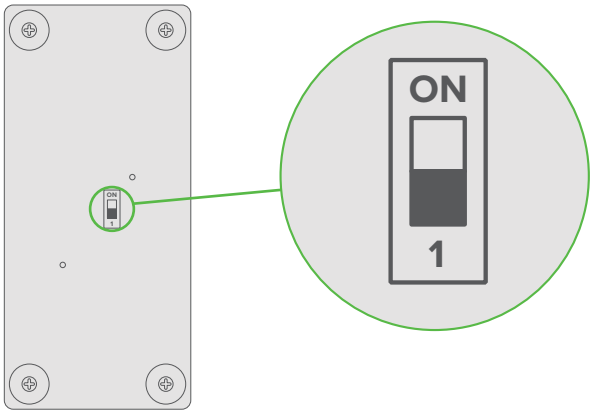
1. If connected, disconnect the TIG torch connector cable from the pin socket.
2. Connect the foot pedal connector cable into the pin socket.

The foot pedal includes several plug adapters. Connect the adapter that suits your machine.

3. Place the machine into remote mode. See your machine’s manual for instructions on entering the remote mode.

Setting the DIP Switch

1. Remove the cover plate on the bottom of the foot pedal.
2. Set the DIP switch to one of the following settings and replace the cover plate.



Select ON for	Select 1 for
9 Pin Adapter B	7 Pin Adapter
12 Pin Adapter	9 Pin Adapter A

Machine Compatibility

9 Pin Adapter B (DIP Switch = ON)

SKU	Description
U11260	VIPER MULTI 185
U12002K	RAZOR TIG 200 AC/DC
U12003K	RAZOR TIG 220 DC
U12009	RAZOR TIG 320 AC/DC
U11021	RAZOR TIG 330 AC/DC

12 Pin Adapter (DIP Switch = ON)

Description
ENVY Range

7 Pin Adapter (DIP Switch = 1)

SKU	Description
KUM-M-RTIG200ACDC	RAZOR 200 AC/DC

9 Pin Adapter A (DIP Switch = 1)

SKU	Description
U11011	VIPER MULTI 195 MAX
U11004K	RAZOR MULTI 230 AC/DC



Compatibility information is provided as a guide only and may change over time. For the most current and accurate list of compatible machines, please refer to the product page on our website or scan the QR code.