

TECNA 4640N FOOT-OPERATED SPOT WELDER



2 YEAR
WARRANTY

The TECNA spot welders are designed to meet every need for spot welding. The stationary ergonomic frame and front-facing control unit allow the welding data to be viewed while working.

Key Features

- **Chrome-Copper Electrode Holders**
- **Adjustable Electrode Performance**
- **Adjustable Arms & Foot Pedal**

Specifications

SKU	4640/415/50
Primary Input Voltage	415V Three-Phase
Supply Plug	Unplugged (20A Recommended)
Maximum Welding Power (kVA)	35
Maximum Welding Current on Steel (kA)	10
Main Fuse (A)	16
Arm Gap (mm)	94
Dimensions (LxWxH)	108 x 475 x 203mm
Nominal Power @ 50% (kVA)	16
No Load Secondary Voltage (V)	2.5
Maximum Short Circuit Current (kA)	12.5
Arm Diameter (mm)	36
Thermal Current 100% (A)	3300
Cables Section L=30m (mm ²)	10
Short Circuit Current With L Maximum (kA)	8.4
Delayed Fuses (A)	32
Minimum Arm Gap (mm)	125
Maximum Arm Gap (mm)	440
Water Cooling (L/min)	2.5
Noise Level (dBA)	<70
Weight (kg)	135

